





VOGT
STANZTEILE

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1. History

2. Company portrait

3. Services

- 3.1 Design
- 3.2 Toolmaking
- 3.3 Stamping shop

4. Products

- 4.1 Component assembly
- 4.2. further processing

5. Quality

6. References

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We introduce ourselves: The company Vogt Stanzteile GmbH

- Founded in 1986 in Gompelscheuer
- 1992 Relocation to Besenfeld (floor space approx. 800m²)



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- 2021: Largest production expansion in the company's history by 1,350m². Total production area now 5,200m².



- 2021: Purchase of a new 4000 KN press



2. Company portrait

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Firma Vogt Stanzteile GmbH – A strong TEAM!



Our employees undergo regular further training and have a lot of experience in project management, toolmaking and stamping. Together we can meet any challenge!

- 45 employees
- Turnover € 7.5 million (2024)
- Total production area 5.200m²

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3. Services

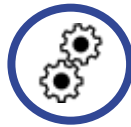
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Firma Vogt Stanzteile GmbH – An overview!



Design

The basis for the high-quality implementation of every project



Toolmaking

Production of complex progressive and transfer tools in our in-house tool shop



Manufacturing

Pressing force up to 400 tons, sheet thickness from 0.2 to 5mm, coil widths up to 600mm.



Industrial component cleaning

In-house component cleaning



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Firma Vogt Stanzteile GmbH – An overview!



Surface treatment

Surface technology with partner companies: Coating, galvanizing, hardening, ...



Component assembly

Manufacture, connect & assemble - component production all available at Vogt



Parts labeling

Part identification for traceability in the whole production process



Packaging

Packaging logistics: customer-oriented, modular & economical



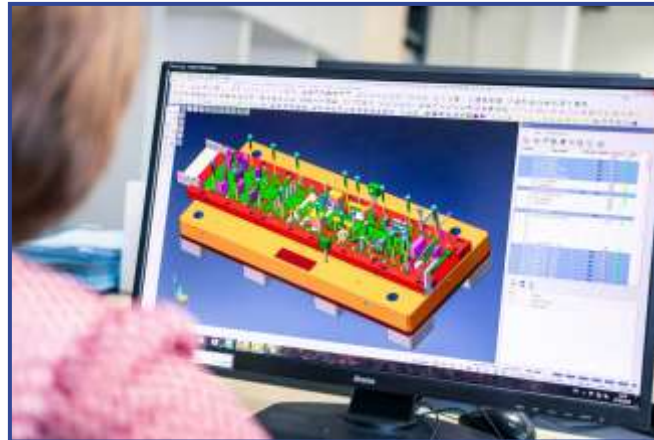
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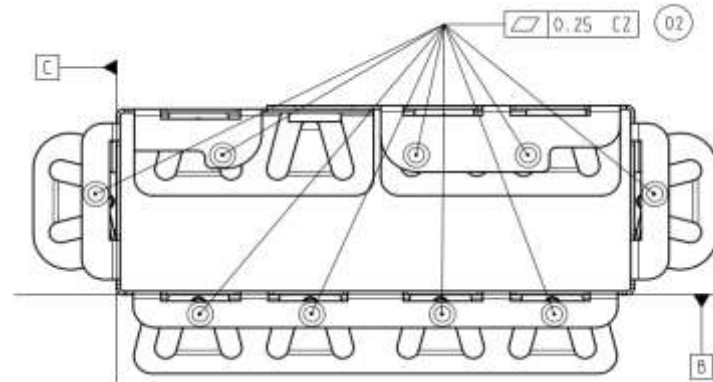
3.1. Design

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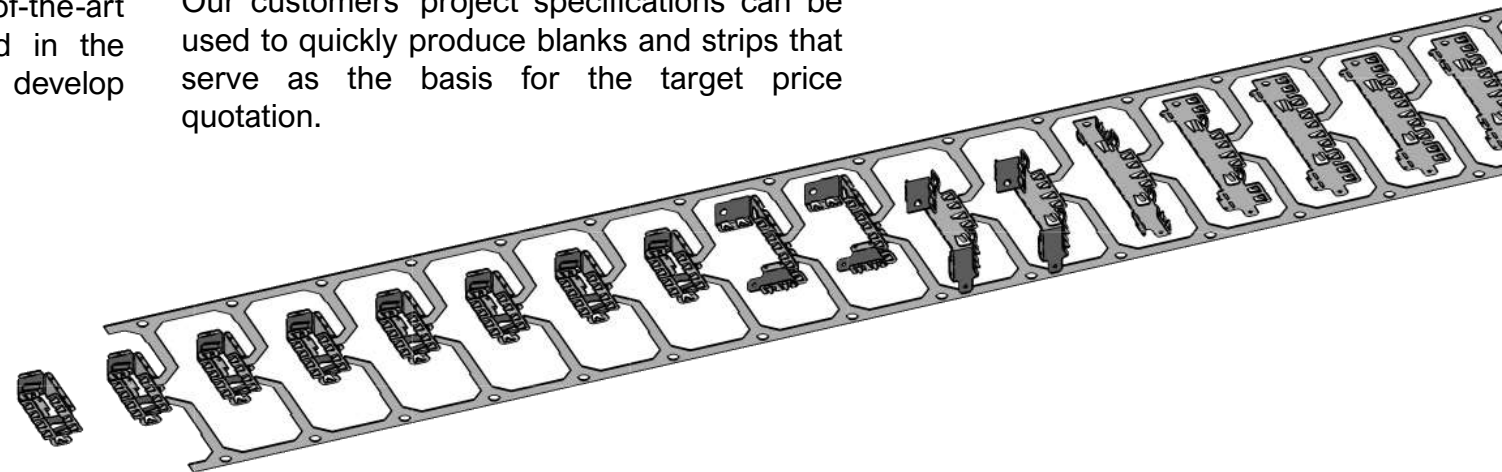
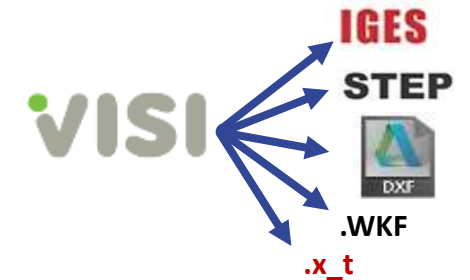
Kick-off for a successful project!



Our design department uses state-of-the-art CAD software, which is specialized in the design of punching tools and develop concepts for the tool layouts.



Our customers' project specifications can be used to quickly produce blanks and strips that serve as the basis for the target price quotation.





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3.2. Toolmaking

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Each of our tools is a unique masterpiece!



Due to state-of-the-art technologies, there are virtually no limits to the vertical range of manufacture. Manufacturing all out of one hand has advantages for you. It guarantees maximum process reliability throughout the entire production process.

WITH
SCHWABISCHEM
HERZBLUT



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An overview of our machinery:



CNC milling up to
1.000 mm x 600 mm x 600 mm



milling up to
500 mm x 400 mm x 350 mm



Wire eroding up to
600 mm x 400 mm x 320 mm



Die sinking up to
600 mm x 400mm x 400 mm



Wasserstrahlschneiden bis
1.000 mm x 600 mm



Surface grinding up to
1.250 mm x 700mm x 600 mm



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3.3. Stamping shop

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Extensive machinery with state-of-the-art forming presses



Parts production is automated in press lines and is 100% controlled by integrated process monitoring systems.

The high degree of automation guarantees the consistently high quality of the stamping parts.

We punch small quantities from an annual quantity of 10,000 pieces up to large series in the millions.

- Pressing force up to 50t to 400t.
- Tool installation height up to max.750 mm
- Table sizes from 800 x 560 to 3,000 mm x 1,300 mm



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3.3. Stamping shop

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Materials used:

- Stainless steel - stainless steel (1.4301, 1.4310 etc.)
- Steel, all ferrous metals (carbon steel, DC steel, etc.)
- Non-ferrous metals (copper, brass and various alloys)
- Aluminum
- Coated surfaces (galvanized, painted, with foil, ...)



Processing of strip material in sheet thicknesses from 0.2 mm to 5 mm and coil widths up to 600 mm.

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Stamping parts from simple to complex!

We specialize in stamping and bending parts. We have particular expertise in the manufacturing and processing of delicate stamping parts. Coils with sheet thicknesses from 0.2 mm are used. Our machines work with punching tools up to a table size of 3,000 mm x 1,300 mm and with a maximum pressing force of 4,000 kN.

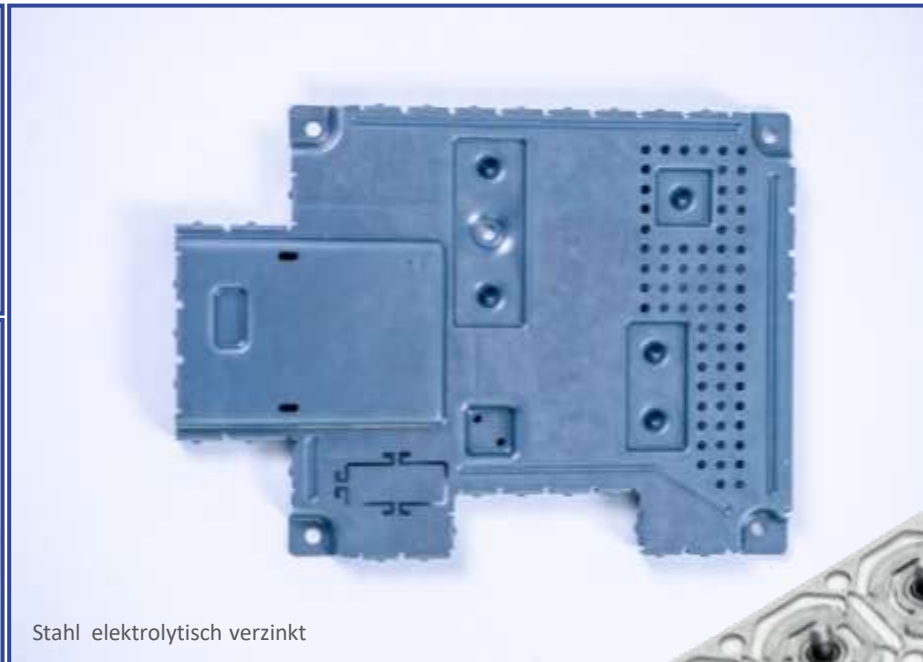
Stamping parts steel



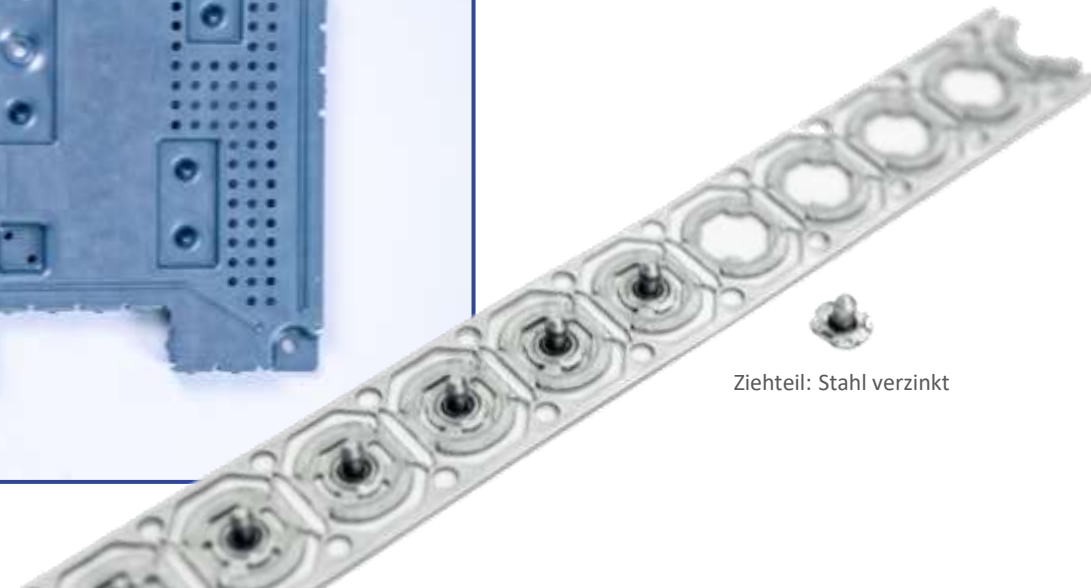
Stahl feuerverzinkt



Stahl feuerverzinkt



Stahl elektrolytisch verzinkt



Ziehteil: Stahl verzinkt

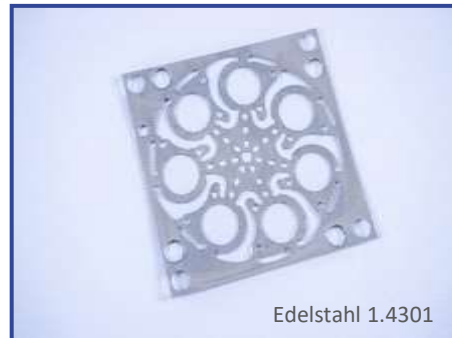


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4. Products

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Stamping parts stainless steel



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Stamping parts
German silver



Stamping parts
Copper



Stamping parts
Aluminum pre-coated



We are your full-service provider!

We are looking after your stamping part from the design stage through to series production, guaranteeing seamless quality control, certified in accordance with IATF16949 (MAQMSR) .

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4.1. Component assembly

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We manufacture - we connect - we assemble!

Component production and assembly is playing an increasingly important role for us as a stamping parts manufacturer. We have been serving customers from the automotive, electronics, medical technology, consumer goods and renewable energy sectors for many years.

So if you are looking for a manufacturer with a great experience, short communication channels and flexible processes in the field of component manufacturing, Vogt Stanzteile GmbH is the right place for you.

We are constantly adapting our processes and machines to the requirements of the market. From the component to the assembly, Vogt Stanzteile provides you with the highest precision. We manufacture stamping parts or stamping assemblies for you from various materials with a high level of vertical integration.



Tinplate module



Stainless steel module

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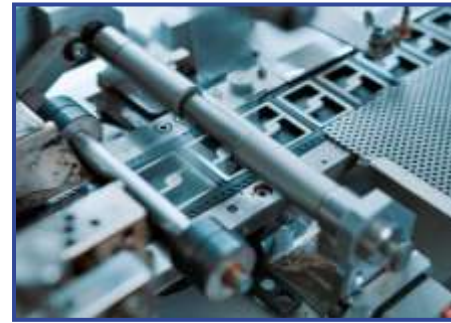
4.2. Further processing

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We finish, label, clean & assemble!

The further processing of stamping or bending parts does not only consist of surface treatment such as coating, galvanizing or hardening, nor does it consist solely of component assembly.

We go one step further when it comes to the further processing of parts. The parts, whether individual parts or assemblies, are delivered ready for further use in your production.



Tape and Reel

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5. Quality

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Our quality promise to you

We want to be number 1 when it comes to quality and customer service. Our company operates flexibly, at high speed and delivers top quality. Maintaining the highest precision for first-class products is only possible if every single employee is actively involved in quality assurance. To this end, we offer our employees further training and use state-of-the-art measuring technology in our production. The internal production processes are coordinated with the help of process control.



Certified according to:

IATF16949 according to Minimal
Automotive Quality
Management System (MAQMSR)

ISO 9001:2015

Environmental system

ISO 14001:2015

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INNOVATIVE METALLE



RET



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We are looking forward to hearing from you

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Further information

www.vogt-stanzteile.de

Our movie for you



Scan the QR code directly and experience us for yourself.
We look forward to your feedback!

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